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rather than on the theory. Thus, the first edition of A Primer on the Taguchi Method (Society of Manufacturing Engineers, 1990) introduced basic concepts through

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application examples and case studies. This led to my second book, Design of Experiments Using the Taguchi Approach (John Wiley & Sons, 2001), which covered

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was Dr. Taguchi ' s fx A Primer on the Taguchi Method own book, System of Experimental Design (Quality Resources, 1987). That book and related training materials were my first resources to explain the Taguchi technique to others in a simpler form.

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